# Product datasheet

## High speed door

## ASSA ABLOY HS8010PL

ASSA ABLOY
Entrance Systems

Experience a safer
and more open world

# Copyright and Disclaimer Notice

# Technical facts

## Features

| | |
|---|---|
| Area of use: | Outside |
| Structure: | Galvanized steel |
| Max size: (W x H)* | 9000 mm x 5500 mm |
| Colours: | 8 standard colors - white, yellow, green, orange, red, gray, black, blue |
| Safety: | Photocells in side columns<br>Soft bottom beam including wireless detection device<br>Break-away and self-reset function |
| Options: | Different vision screen options are available.<br>Color of drum cover, side column cover, motor cover. |

* Other sizes available on request

## Performance

| | |
|---|---|
| Operating speed: | Opening: up to 1,4 m/s**<br>Closing: 0,6 m/s |
| Wind load resistance: | Class 2 (450 Pa (N/m²))<br>Class 3 (700 Pa (N/m²)) for doors up to W 6000 mm x H 5500 mm |
| Water penetration: | Class 1 (30 Pa (N/m²)) |
| Air permeability: | Class 1 (24 m³/m²/h at 50 Pa) |
| Thermal transmittance: | 6,02 W/(m²K) |
| Lifetime expectations: | 750.000 cycles |
| Temperature working range: | -20 °C to +40 °C |

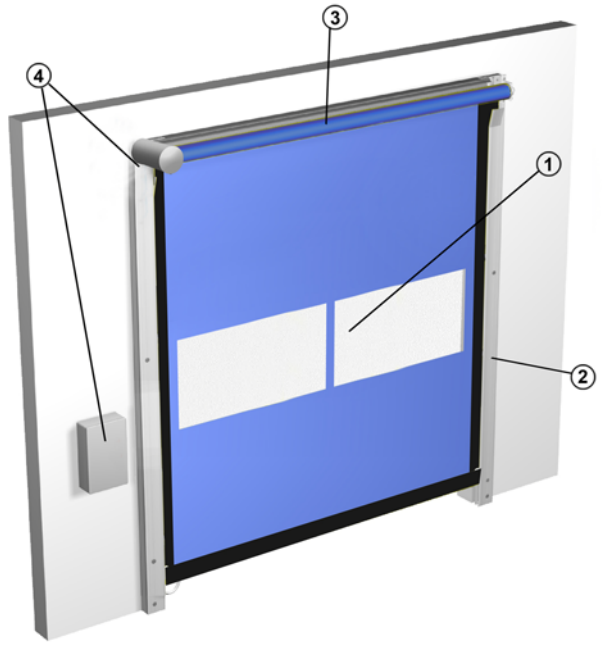
** Depending on door size

# Contents

# 1. Description

## 1.1 General

The ASSA ABLOY HS8010PL high speed door is designed for exterior openings in medium-sized heavy-duty operations. It protects your environment against draughts, humidity, dust and dirt. With fast opening and closing speed, the door improves your traffic flow, provides employee comfort, and saves energy.




The ASSA ABLOY HS8010PL high speed door has 4 primary parts:

1) Door curtain
2) Side columns
3) Header box
4) Operating system

### 1.1.1 Standard

The ASSA ABLOY HS8010PL high speed door is supplied with the following specifications as standard:

| | |
|---|---|
| Door curtain: | 900 g/m² coloured PVC |
| Structure: | Galvanized steel |
| Side column: | Wind reinforcement 230 mm at the bottom |
| Safety: | Photocells in side columns<br>Soft bottom beam including wireless detection device<br>Break-away and self-reset function |
| Operation: | Operator + control unit |
| Colours: | 8 standard colors - white, yellow, green, orange, red, gray, black, blue |

### 1.1.2 Options

ASSA ABLOY provides a wide range of options and accessories to customise the ASSA ABLOY HS8010PL high speed door to any customer‘s needs.

| | |
|---|---|
| Header box: | Galvanized steel drum cover<br>Galvanized steel operator cover |
| Side column: | Galvanized steel side column covers |
| Operation: | Access and Automation |
| Windows: | Small windows |

## 1.2 Door curtain

### 1.2.1 Construction

The door curtain is constructed from one single piece of PVC fabric. The door curtain rolls up above the door opening and requires little space.

**Top**

The top of the fabric is connected to a fabric roll, located in the header box above the door opening.

**Bottom**

The soft bottom beam of the door curtain does not contain any stiffeners, making the door curtain completely safe as it gives way should an obstruction be in the line of closing.

**Side**

The left and right sides of the door curtain are constructed with a patented retaining strap. If the door is hit by a vehicle, the retaining strap is pulled out of the side column. The self-reset function acts as a zipper to put the retaining strap back in the side column.

### 1.2.2 Material

**Fabric type**

- 900 g/m² colored PVC,
- high resistance

### 1.2.3 Colors

The ASSA ABLOY HS8010PL high speed door is available in 8 fabric colors and translucent. The RAL-colors are as close as possible to the official RAL HR collection. Max. deviation is 1,0 DE.

RAL 1003

RAL 2004

RAL 3000

RAL 5002

RAL 6005

RAL 7035

RAL 9005

RAL 9010

Translucent (option)

### 1.2.4 Windows

To increase the admission of daylight or to improve the visibility, the door curtain can be equipped with windows. Windows have fixed sizes and are located on a pre-defined grid.

### 1.2.5 Self-reset system

The high speed doors are equipped with an automatic reset system. If a door is hit by a vehicle during operation, the resistant door curtain absorbs the impact and releases itself from its side guides minimizing damage. The door reinserts itself automatically within the next open and close cycle. This unique feature makes the door crash-forgiving lessening damage, reducing production downtime and repair costs.

### 1.2.6 Soft bottom beam

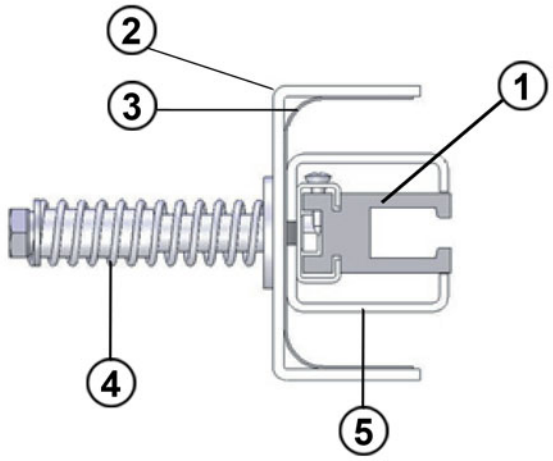
The soft bottom beam is a flexible floor sealing that contains a wireless detection device. When the door is hit by a vehicle, the curtain dislocates from the side column and automatically resets itself immediately during movement or during the next opening cycle.

## 1.3 Side columns

The side columns guide the door curtain up and down. This guidance is a plastic-to-plastic connection, which makes lubrication essential.

### 1.3.1 General

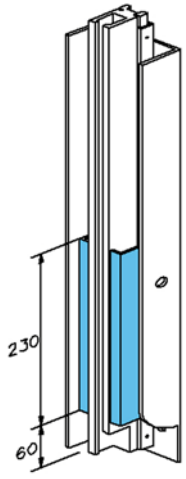
The side columns are part of the frame that also contains the header box. This frame is made of 3 mm thick galvanized steel tubes. The side columns are connected directly to the wall.




1) Low-friction polyethylene side guide inside a steel rail
2) Galvanized steel structure. U-channel 100 mm x 50 mm x 3 mm
3) Flexible rubber seal
4) Tension spring
5) Wind reinforcement (230 mm at bottom)

### 1.3.2 Wind reinforcement

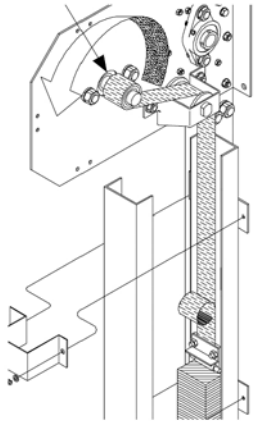
At the bottom of the side columns, a wind reinforcement is installed around the side guide to increase the wind load resistance of the door. The bottom part of the door curtain is the most vulnerable to wind load. This reinforcement prevents that the curtain will be pulled out of the side guides.




## 1.4 Header box

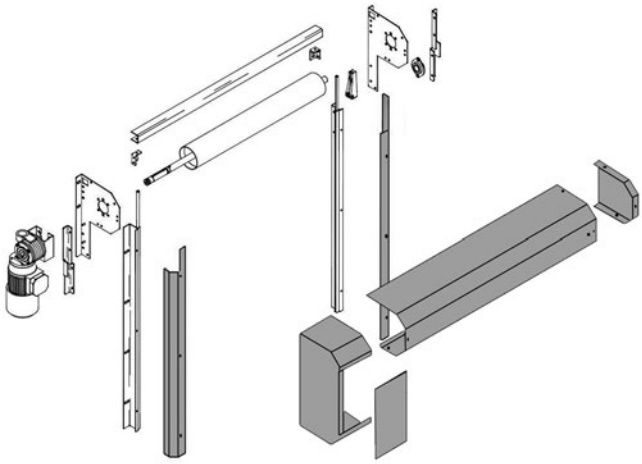
### 1.4.1 Fabric roll

The fabric roll is installed in the header box above the door curtain. Its function is to roll up the door curtain by means of a counterweight. A gear drive system forces the door curtain up and down the tracks.



### 1.4.2 Covers

For use in dusty and dirty environments or for aesthetical reasons, an optional header box cover is available to enclose the fabric roll and/or the operator. Also the side columns can be equipped with covers.



# 1.5 Operating system

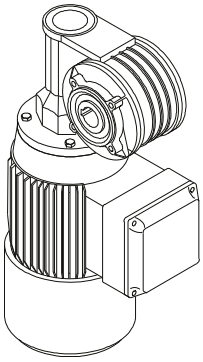
## 1.5.1 General

The ASSA ABLOY HS8010PL high speed door is always operated electrically. The operating system is a combination of an operator and a control unit. The operator opens and closes the door with an electric engine. The operator secures a safe closing speed with a soft start and stop.

## 1.5.2 Operator

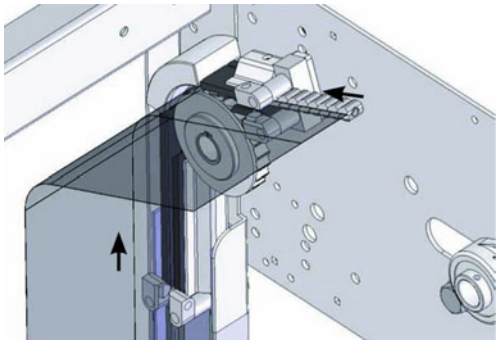
Exceptional reliability and smooth operation is ensured by a motor driven by a frequency inverter. This technology ensures a soft start and stop, which increases the longevity of the motor considerably. It also allows faster opening/closing speed. This motor delivers reliable operations around-the clock. The operator is always combined with a control unit.

The operator drives the fabric roll to open or close the door. In case of a main supply failure, the operator can be disconnected and the door can be opened or closed manually using the hand crank.



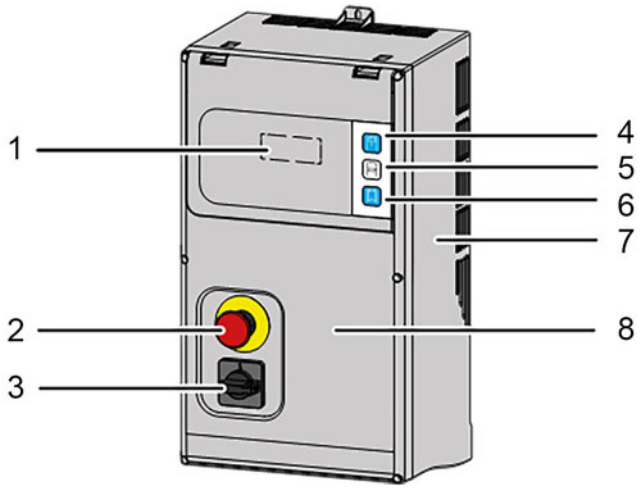
## 1.5.3 Power drive system

The high speed doors are equipped with a unique power drive system. This system eliminates the need for ballast in the door curtain or tension straps. This gear driven system consists of a pinion on the drive shaft that forces the lateral retaining straps up or down the tracks. This ensures that even under high pressure difference the door will be fully closed.



## 1.5.4 Control unit

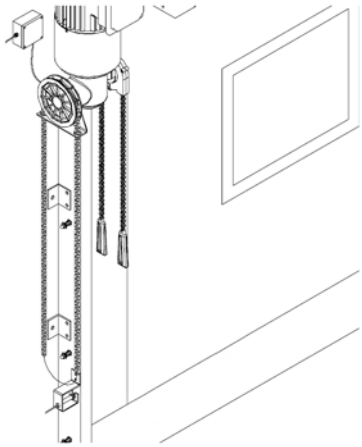
The control unit is installed beside the door. It has impulse UP and DOWN buttons, an emergency stop button and a mechanical mains switch.




1) Display
2) Emergency stop
3) Mechanical main switch
4) UP button
5) STOP button
6) DOWN button
7) Housing
8) Housing cover

## 1.5.5 Chain hoist

A chain hoist makes it possible to manually operate the door, e.g. during a power failure. When the electrical operation is in use, the chain hoist is disconnected. When manual operation is required, pulling a string will release the motor brake, allowing the drum to rotate freely, using the chain hoist.



## 1.5.6 Access and automation

ASSA ABLOY offers a wide range of functions that allow advanced opening and safety control.

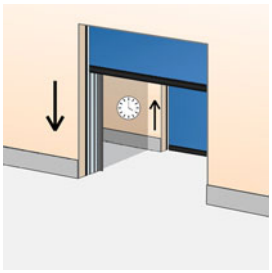
### 1.5.6.1 Basic control functions

**Interlocking**

Developed for climate control or safety; If door A is open, door B cannot be opened. If door B is open, door A cannot be opened. An interlocked door can remember an up-command, if selected via a micro switch. Optionally an external locked switch can be installed to deactivate it.

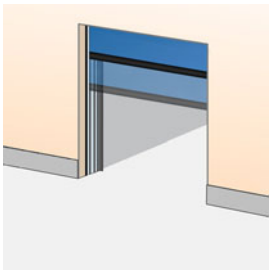
- Function Interlock operating ( switch interlock ON/OFF delivered with priority door)
- Switch interlock on/off ( requires interlock function)
- Switch interlock on/off with key ( requires interlock function)

**Airlock**



Developed for climate control or safety: Other than the interlock, door B will open automatically when door A is closed.
Circuit card Installed in control unit.
Optionally an external locked switch can be installed to deactivate it.

**Reduced opening**

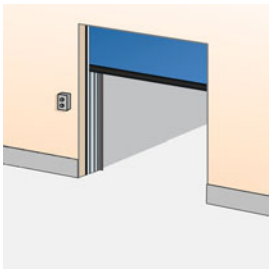


When people pass through the door, it may be unnecessary to fully open a door. A manual (pedestrian) command can trigger a reduced door opening, while a radar or magnetic loop still triggers a full door opening.
Pre-fitted micro-switch to be activated in control unit.

- Function Two opening heights I/II with manual selection (switch included)
- Function Two opening heights I/II with automatic selection ( 2 different opening impulses)

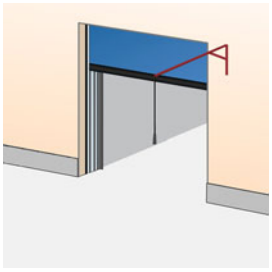
### 1.5.6.2 External control functions

**External push button box**



An extra control box is installed outside the building or inside close to the door if the main control unit needs to be installed away from the door opening. Usually combined with reduced opening.
Installed on the inside or outside wall beside the door.

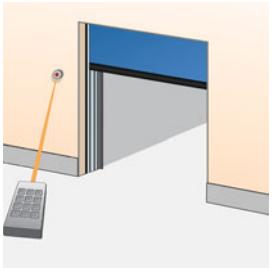
**Pull-rope switch**



A pull-rope switch above the door opening can be operated from e.g. a forklift truck. Pulling the rope opens the door.
Installed on the inside construction above the door.

- Pull down switch complete 5 m cord
- Pull switch bracket in galvanised steel – L 3000 mm
- Pull switch bracket in painted steel – L 3000 mm
- Pull switch bracket in stainless steel – L 3000 mm

**Remote control**

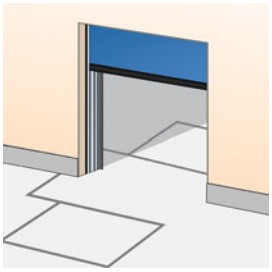


A hand-held radio transmitter allows door operation from a vehicle or any position within 50-100 meters from the receiver and aerial at the door. For closing, the door can be provided with a photocell beam.
Receiver installed in control unit, antenna installed on the wall beside the door.

### 1.5.6.3 Automatic control functions

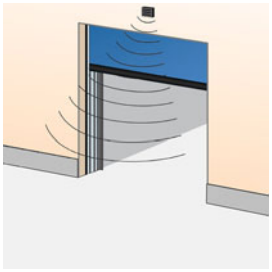
- Function Auto/Manual (includes switch on the control box)
- Function Manual closing with opening/closing using a common manual command (e.g. one single pull rope opens and closes the door)
- Function Manual closing with separate impulse (e.g. 2 buttons up and down)

**Magnetic loop**



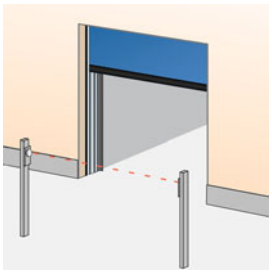
A sensor in the floor detects a metal object (usually forklift trucks, pallet trucks) and opens the door automatically. This is an ideal solution for frequent vehicle traffic.
Installed on the outside, inside or both sides of the door in the floor.

**Radar**



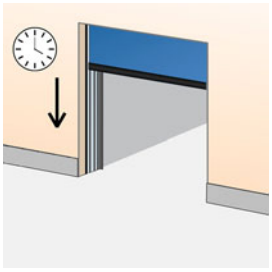
An infrared sensor above the door detects an object (person, vehicle) within a specified distance from the door and opens the door automatically. This is an ideal solution for frequent vehicle or personal traffic. Often combined with automatic closing.
Installed on the inside or outside wall above the door.

**Photocell open door**



A set of photocells on pillars, on each side of the door. When a person or vehicle passes between the photocells, the beam is interrupted and the door opens.
Photocells installed on pillars, away from the door.

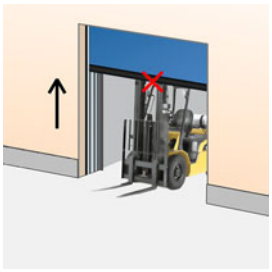
**Automatic closing (standard)**



A programmable timer that closes the door after a specified time, counted from either the fully open position and/or from passing through the photocell beam. Usually also a switch on the control unit is used to turn to manual closing.
Adjustable micro switches in control unit.

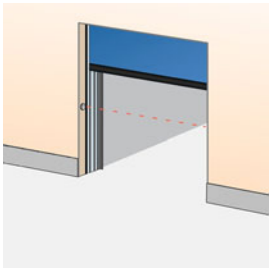
### 1.5.6.4 Safety functions

**Wireless detection device (standard)**



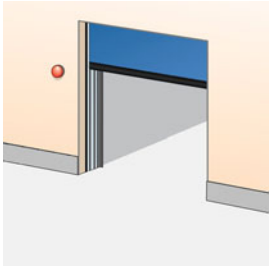
All doors are equipped with a detection device. A wireless detection device in the soft bottom beam detects any obstruction under a closing door and reverses the door.

**Safety photocells 1-channel (standard)**



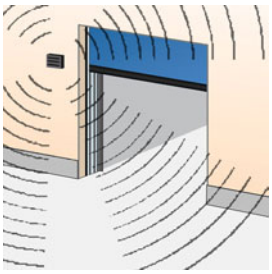
A set of a photocell transmitter and receiver is installed in the door opening. If the photocell beam is interrupted during closing, the door will stop in less than 30 mm and reverse to the fully open position.
Installed in the door opening 300 mm from floor level.

**Warning lights - Red**



A red warning light on each side gives information on the current door behaviour. Flashing light seconds before and during door movement.
Installed on the inside and outside wall beside the door.

**Acoustic signal**



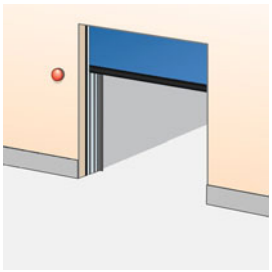
An acoustic signal is given, starting just before the door begins to close and continues until the door is fully closed.
Installed on the inside and outside wall beside the door.

- Acoustic signal 24VAC 80 dB at 1 meter (horn when door is moving)

### 1.5.6.5 Lights

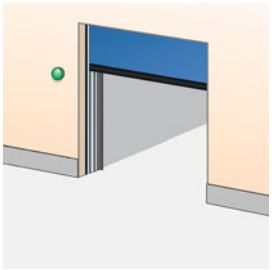
- Standard function flashing light
- Standard function flashing light with pre-warning before closing and opening

**Warning lights - Orange**



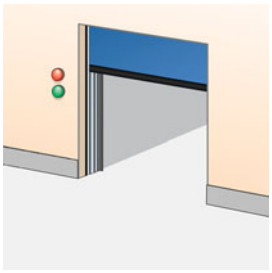
An orange warning light on each side gives information on the current door behaviour. Flashing light seconds before and during door movement.
Installed on the inside and outside wall beside the door.

**Warning lights - Green**



A green warning light installed on each side of the door indicating the open position of the door by continuous light signal.

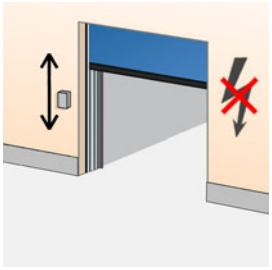
**Traffic lights - Red & Green**



If traffic through a door needs to be directed; two red and two green traffic lights can be installed to indicate traffic direction. From the side where a vehicle is first detected to approach the door, the green traffic light comes on. The opposing side shows a red traffic light. Traffic from this direction must give way to the other. Usually installed in e.g. parking garages.
Installed on the inside and outside wall beside the door.

### 1.5.6.6 Additional functions

**UPS battery backup**



In case of main supply failure or emergency situations, it may be necessary to be able to open the door. The UPS battery stores enough power for one emergency opening cycle.
Installed on the inside wall beside the door.

- Kit UPS Interface, automatic opening in case of power failure
- Kit UPS Interface, semi-automatic in case of power failure

# 2. Specifications

## 2.1 Daylight width and height

The standard ASSA ABLOY HS8010PL high speed door is delivered in the following size range:

| **Standard door sizes*** | | |
|---|---|---|
| | Daylight width | Daylight height |
| Min.: | 5500 mm | 2000 mm |
| Max.: | 9000 mm | 5500 mm |

* Other sizes may be available on request

## 2.2 Fabric specifications

| | **Colored fabric** | **Vision panel** |
|---|---|---|
| Material | Reinforced PVC | PVC |
| Thickness | 0,8 mm | 2,0 mm |
| Weight | 900 g/m² | 2,5 kg/m² |
| Tensile strength (kN/ 5cm) | 4,0 L / 3,5 W | 1,6 |
| Tearing resistance | 600 N (DIN 53363) | 100 N (DIN 53515) |

## 2.3 Windows

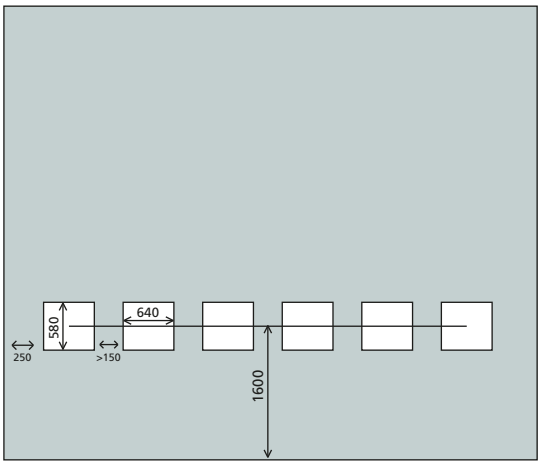
Dimensions: W x H: 640 mm x 580 mm.
Combinations: Any combination of rows is possible.

### 2.3.1 Required Daylight Width

| **DLW** | **Available no. of columns** |
|---|---|
| 5.500 mm – 5.879 mm | 6 |
| 5.880 mm – 6.669 mm | 7 |
| 6.670 mm – 7.459 mm | 8 |
| 7.460 mm – 8.249 mm | 9 |
| 8.250 mm – 9.000 mm | 10 |

### 2.3.2 Required Daylight Height

| **DLH** | **Available no. of rows** | **CC** |
|---|---|---|
| 2040 mm | 1 | 1600 mm |



# 3. CEN Performance

| Characteristic | Standard | Test acc. | Result | Value |
|---|---|---|---|---|
| Wind load | EN 12424 | EN 12444 | Class 2* | 450 Pa (N/m²) |
| Water permeability | EN 12425 | EN 12489 | Class 1 | 30 Pa (N/m²) water spray for 15 minutes |
| Air permeability | EN 12426 | EN 12427 | Class 1 | 24 m³/m²/h at 50 Pa |
| Safe openings | EN 12453 | EN 12445 | Pass | |
| Mechanical resistance | EN 12604 | EN 12605 | Pass | |
| Unintended movements | EN 12604 | EN 12605 | Pass | |
| Thermal resistance | EN 12428 | | 6,02 W/(m²K) | |
| Performance Test | EN 12604 | EN 12605 | 1.000.000 cycles | |

*Indicated wind-load classification is for maximum dimension. For doors up to W 6000 mm x H 5500 mm:
Class 3 (700 Pa (N/m²)).

# 4. Building and space requirements

## 4.1 Building preparations

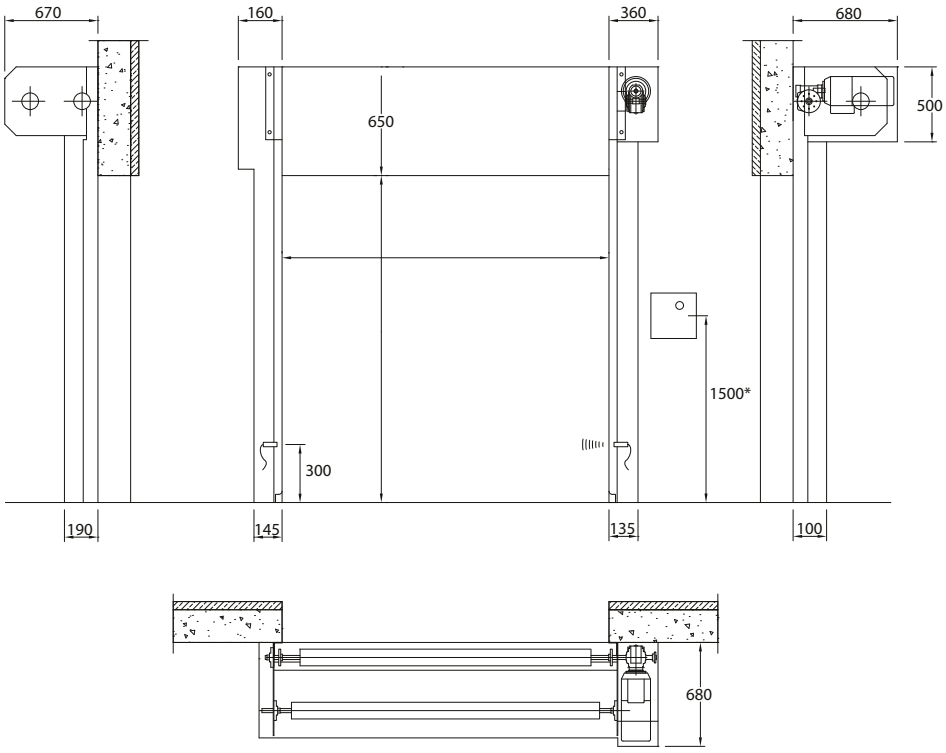
The door is pre-assembled in the factory as much as possible to ensure that installation can be carried out easily and quickly. The door is installed directly on the wall. A forklift truck is needed to raise the frame to the wall.

The fixation of the wall must be of an adequate strength to sustain the wind load as well as the blow of a collision.

The following environment criteria and electrical supplies are required for the operator to function properly:

| | |
|---|---|
| **Voltage supply:** | 220V - 240V 1-phase (option: 400V 3-phase) |
| **Power:** | 1.5kW 16A (option: 1.5kW 3 x 16A) |
| **Frequency:** | 50Hz - 60Hz |
| **Degree of protection:** | Operator: IP65<br>Control unit: IP65 |
| **Temperature working range:** | 0 °C to +40 °C |

## 4.2 Space requirements




* Recommended installation position

# 5. Service you can rely on




**Gold**

**The ultimate protection**

With full coverage, Gold Service enables you to plan and budget your expenses annually.

- Spare parts for emergency calls
- Labor and travel costs for emergency calls
- Replacement of components according to preventive maintenance schedule and to fulfill legislative and safety requirements

**Silver**

**Added advantages**

With cover for all service calls during business hours, Silver Service offers you peace of mind.

- Labor and travel costs for emergency calls
- Preventive maintenance

**Bronze**

**Scheduled Service**

With scheduled on site visits, Bronze Service means you know that your doors and docking systems will be regularly serviced and inspected.

- Preventive maintenance

| **Included in all packages** | | | |
|---|---|---|---|
| 1-4 scheduled maintenance visits per year | 24/7 priority service hotline and fast response | Safety, compliance and quality control checks | Documentation reports provided on site |

**Expert service you can rely on**

A healthy business enjoys a steady flow of goods, services and people through its entrances every day. But heavy traffic puts entrances under pressure as every component works to keep them running.

ASSA ABLOY Entrance Systems offer the industry's most complete, flexible service solutions. Because even something as robust and well-engineered as an ASSA ABLOY door or docking system needs to be serviced to stay in great working order.

**Pro-active care packages**

An ASSA ABLOY service agreement gives you service you can rely on. We have specialized local service technicians on call to take care of your service needs. Equipped with a wide range of spare parts and expertise, to keep your industrial doors and docking systems running.

With an ASSA ABLOY service agreement you can ensure reliable, safe and sustainable operations at every entrance under your agreement, including doors and docking systems, independent of brand.

**ASSA ABLOY e-maintenance™ (optional add-on)**

For an online overview of your entrance systems and history, add ASSA ABLOY e-maintenance™ to your service package for:

- Easy access to real-time data on all your doors
- Planning, order and service information
- Overview that helps you control lifecycle costs

The ASSA ABLOY Group is the global leader in access solutions.
Every day, we help billions of people to experience a more open world.

ASSA ABLOY Entrance Systems provides solutions for efficient and safe flow of goods and people. Our offering includes a wide range of automated pedestrian, industrial and residential doors, loading dock equipment, perimeter fencing and service.

ASSA ABLOY
Entrance Systems

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