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## Fire resistant rolling shutter type Marc-Ok



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### Basic information

This declaration is the Type III Environmental Product Declaration (EPD) based on EN 15804+A2 and verified according to ISO 14025 by an external auditor. It contains the information on the impacts of the declared construction materials on the environment and their aspects verified by the independent body according to ISO 14025. Basically, comparison or evaluation of EPD data is possible only if all the compared data were created according to EN 15804+A2.

**Life cycle analysis (LCA):** A1-A3, A4-A5, C1-C4 and D modules in accordance with EN 15804+A2 (Cradle-to-Gate with options)

**The year of preparing the EPD:** 2024

**Product standard:** EN 16034, EN 12101, EN 13241:2003+A2:2016

**Service Life:** 20 years

**PCR:** ITB-PCR A

**Declared unit:** 1 kg

**Reasons for performing LCA:** B2B

**Representativeness:** Poland, Europe, 2023

### MANUFACTURER

**“Małkowski-Martech” S.A.** is a company with over twenty years of experience in the field of passive fire protection and is also an integral part of ASSA ABLOY, an international group specializing in the field of security. The manufacturing plant is located in Czołowo, Poland (Figure 1). This combination enables the creation of a comprehensive organisation that meets the highest standards of building security worldwide. The company delivers a wide range of certified products, including Marc-Ok fire protection curtain, horizontal sliding and overhead doors, smoke control curtains, theatre doors, special-purpose



*Figure 1 The view of MAŁKOWSKI – MARTECH S.A. manufacturing plant*

transport system closures, and incinerator bunker opening protections. These products are used in a variety of industrial, commercial, and public facilities both in Poland and abroad.

The ability to combine functionality with high quality means that the company provides comprehensive and modern solutions for customers seeking the highest standards in fire protection devices, which also feature timeless aesthetics.

“Małkowski-Martech” S.A. stands out by its ability to tailoring the majority of the projects to the requirements of each Customer. This approach means that the company meets the expectations of the most demanding architects and investors, providing an end-to-end service at every stage of the project, from consultancy, design, production, to installation and maintenance.

The company's commitment to innovative solutions and extensive partnership with numerous facilities confirm its credibility and flexibility as a supplier of high-quality products. The company not only provides top-tier security but also actively contributes to shaping a variety of public spaces.

### PRODUCTS DESCRIPTION

The Marc-Ok fire resistant fabric curtain is a building protection concept that complies with applicable indoor and outdoor fire regulations. The MARC-Ok EI60 and EI120 type curtains excel in their extremely lightweight design, which consists of the curtain sheet, the guide rails, the winding shaft, the shaft brackets, and a VIC drive unit and guard assembly. The solid construction of the multi-layered curtain fabric, reinforced with glass fibre with steel wire, guarantees high fire resistance, reliability and durability. The curtain itself consists of three layers of multi-layered fabric for an EI60-class door and five for an EI120-class door.

These fire resistant fabric curtains can be fitted with a range of electrical equipment, including a fire alarm system, gate position monitoring, or access control (exclude from LCA). Fully concealed within the box, the shell not only emphasises functionality but is also an important design element, as is the flush-fitting of the box with the guides in the EI60, which improves the product's aesthetics.

The Marc-Ok curtain is also available in a window version. It can be installed in new and modernised buildings as well as in historic townhouses , adjusting it to the specific requirements.

The minimised height of the lintel required for installation means that the window curtain blends in perfectly with exposed façade walls while maintaining a high fire resistance class.

The appropriate design of the gate and the ability to extend its control also make it dedicated to special spaces. For example, it is used as a fireproof closure for transport systems. Thanks to innovative technology and robust construction, the Marc-Ok curtain gates offer the ideal solution that combines safety with a harmonious blend of functionality and aesthetics. This state-of-the-art

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concept of passive fire protection fits in perfectly with the demanding standards of contemporary architecture.

*Table 1 Technical parameters of the products*

Technical parameters	Product type	
	Marc-Ok EI60	Marc-Ok EI120
Fire resistance acc. to EN 13501-2:2023	EI <sub>145</sub> , EI <sub>120</sub> , EW120	EI <sub>160</sub> , EI <sub>120</sub> , EW120
Smoke control acc. to EN 13501-2:2023	S <sub>a</sub> , S <sub>200</sub>	S <sub>a</sub> , S <sub>200</sub>
Ability to release acc. to EN 16034:2014	fulfils	fulfils
Self-closing acc. to EN 16034:2014	C	C
Durability to ability to release acc. to EN 16034:2014	fulfils	fulfils
Durability of self-closing against degradation acc. to EN 16034:2014	category of use 2	category of use 2
Resistance to wind load acc. to EN 13241:2003+A2:2016	class 2	class 2
Dimensions [mm] W: width H: height	W: max 16000 H: max 10000	W: max 18000 H: max 10000

All additional technical information about the product is available on the <https://www.malkowski.pl/> and catalogues.

### LIFE CYCLE ASSESSMENT (LCA) – general rules applied

#### Unit

The declared unit is 1 m<sup>2</sup> of products: Marc-Ok EI60 (reference size 2900x2950) and Marc-Ok EI120 (reference size 2960x2750). Directly used material flows are determined using reference size and assigned to the declared unit. All other inputs and outputs in the production are scaled to the declared unit.

#### System boundary

The life cycle analysis of the declared products covers “Product Stage” A1-A3, A4-A5, C1-C4+D modules in accordance with EN 15804+A2 and ITB PCR A v1.6. (cradle to gate with options). Energy and water consumption, emissions as well as information on generated wastes were inventoried and were included in the calculation. It can be assumed that the total sum of omitted processes does not exceed 2% of all impact categories. In accordance with EN 15804+A2, machines and facilities (capital goods) required for the production as well as transportation of employees were not included in LCA.

#### Allocation

The allocation rules used for this EPD are based on general ITB 's document PCR A. Production of the fire resistant rolling shutter type Marc-Ok products is a line process (as presented in Figure 2) conducted in the manufacturing plant located in Czołowo (Poland). In the modules A1-A3, material losses in the assembly of the products in the factory are defined on the averaged specific values for the site. Input and output data from the production is inventoried and allocated to the production on the mass basis. The declaration covers a wide range of products (averaged). Their production resources and processing stages are basically similar, so it is possible to average the production by product volume.

### **System limits**

100% materials and 100% energy consumption were inventoried in a factory and were included in calculation. In the assessment, all significant parameters from gathered production data are considered, utilized energy, and electric power consumption, direct production waste, and available emission measurements. The total of neglected input flows per module A1-A3 does not exceed the permitted maximum of 1 % of energy usage and product mass. Tires consumption for transport was not taken into account. It is assumed that the total sum of omitted processes does not exceed 2% of all impact categories. In accordance with EN 15804+A2 machines and facilities (capital goods) required for and during production are excluded, as is transportation of employees.

### **Modules A1 and A2: *Raw materials supply and transport***

The modules A1 and A2 represent the extraction and processing of raw materials/elements (mainly metal and curtain elements) and transport to the production site. For A2 module (transport) European averages for fuel data are applied. All input material transport's distances from supplier were considered and included into calculation.

### **Module A3: *Production***

The product specific manufacturing process line is presented in Figure 2, the input products are processed by: CNC, welding and sewing processes and finally assembled. Electricity are consumed in the process. The products are painted. In the production process, technical gases and materials for welding elements are used. The production process is depicted schematically as can be seen below.

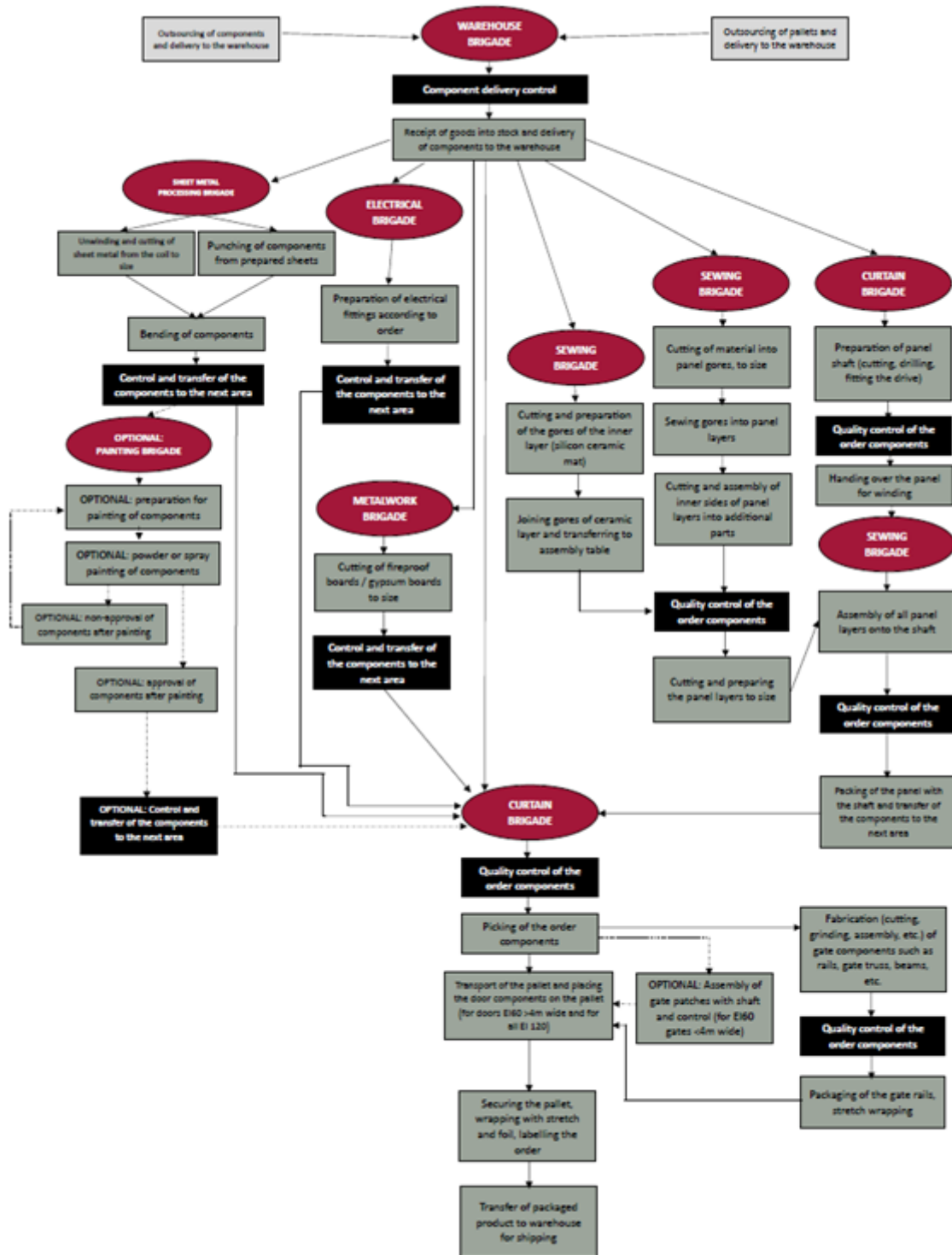


Figure 2 Manufacturing process scheme (A3)

#### Module A4: transport to consumer and A5 installation

Vehicle transport at distance 500 km is considered (emission standard: Euro 5) with 100% load capacity. It was estimated that approximately 3 KWh of electricity would be required for installation.

#### Modules C and D: End-of-life (EOL)

The system boundaries of the Smoke and Fire curtains were set following their disposal, reaching their end-of-waste status. Due to the fact that the declaration covers a wide range of products for various purposes and usage scenarios, it is not possible to directly specify the de-construction

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technology and the amount of energy for disassembly in C1 module (so this module was based on assumption, 3 kWh). In the adapted end-of-life scenario, the de-constructed products are transported to a mill distant by 50 km on > 16t lorry EURO 5 where are used as metal scrap to produce a new metals. It is assumed that all elements other than metal ones shall go to a landfill. The recycling potential of C3 module is for metals is 100%. All other material in C4 module are located in disposal landfill (Table 1). Module D presents credits resulting from the recycling of the metal scrap (used for new production), calculated in accordance with the approach developed by World Steel Association.

Table 2 End-of-life scenario for the *Fire resistant rolling shutter type Marc-Ok*

Material	Material recovery	Recycling	Landfilling
Metals	100%	100%	0%
All other materials	100%	0%	100%

Electricity at end-of-life (module C) has been modelled using an average Polish electricity mix as the location where the product reaches end-of-life is unknown.

### **Data collection period**

The data for manufacture of the declared products refer to period between 01.01.2023 – 31.12.2023 (1 year). The life cycle assessments were prepared for Poland and Europe as reference area.

### **Data quality**

The data selected for LCA originate from ITB-LCI questionnaires completed by MAŁKOWSKI – MARTECH S.A. and verified during LCI data audit. No data collected is older than five years and no generic datasets used are older than ten years. The representativeness, completeness, reliability, and consistency is judged as good. The background data for the processes come from the following resources database Ecoinvent v.3.10 (steels, sheet metal, aluminium, welding, graphite, paints, textile, silica fibre foils, EUR-flat pallet). Specific (LCI) data quality analysis was a part of the input data verification. Where no background data is available, data gaps were complemented by manufacturer information and literature research.

### **Assumptions and estimates**

The impacts of the representative products were aggregated using weighted average.

### **Calculation rules**

LCA was performed using ITB-LCA tool developed in accordance with EN15804+A2. Emission of greenhouse gases was calculated using the IPCC 2013 GWP method with a 100-year horizon. Emission of acidifying substances, Emission of substances to water contributing to oxygen depletion, Emission of gases that contribute to the creation of ground-level ozone, Abiotic depletion, and ozone depletion emissions where all calculated with the CML-IA baseline method

### **Additional information**

Polish electricity (Ecoinvent v 3.10 supplemented by actual national KOBiZE data) emission factor used is 0.685 kg CO<sub>2</sub>/kWh. As a general rule, no particular environmental or health protection measures other than those specified by law are necessary.

## LIFE CYCLE ASSESSMENT (LCA) – Results

### Declared unit

The declaration refers to declared unit (DU) – 1 m<sup>2</sup> of Fire resistant rolling shutter type Marc-Ok following life cycle modules (Table 3) were included in the analysis. The following tables 4-11 show the environmental impacts of the life cycle of selected modules (A1-A5+C1-C4+D).

*Table 3 System boundaries for the environmental characteristic of the product.*

Environmental assessment information (MD – Module Declared, MND – Module Not Declared, INA – Indicator Not Assessed)																
Product stage			Construction process		Use stage							End of life				Benefits and loads beyond the system boundary
Raw material supply	Transport	Manufacturing	Transport to construction site	Construction-installation process	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction demolition	Transport	Waste processing	Disposal	Reuse-recovery-recycling potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
MD	MD	MD	MD	MD	MND	MND	MND	MND	MND	MND	MND	MD	MD	MD	MD	MD

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*Table 4 Life cycle assessment (LCA) results for specific product Marc-Ok EI60 2900x2950– environmental impacts (DU: 1 m<sup>2</sup>)*

Indicator	Unit	A1	A2	A3	A1-A3	A4	A5	C1	C2	C3	C4	D
Global Warming Potential	eq. kg CO <sub>2</sub>	5.11E+01	3.79E+00	1.32E+01	6.81E+01	4.57E+00	2.40E-01	2.40E-01	4.57E-01	2.74E+00	1.26E-01	-3.22E+01
Greenhouse potential - fossil	eq. kg CO <sub>2</sub>	6.13E+01	3.78E+00	1.32E+01	7.83E+01	4.55E+00	2.40E-01	2.40E-01	4.55E-01	2.74E+00	1.24E-01	-3.23E+01
Greenhouse potential - biogenic	eq. kg CO <sub>2</sub>	-1.03E+01	1.13E-02	2.61E-01	-1.00E+01	1.55E-02	7.02E-03	7.02E-03	1.55E-03	5.71E-04	1.25E-03	1.21E-01
Global warming potential - land use and land use change	eq. kg CO <sub>2</sub>	8.83E-02	1.66E-03	3.15E-03	9.32E-02	1.79E-03	8.42E-05	8.42E-05	1.79E-04	4.33E-04	1.26E-04	-2.04E-03
Stratospheric ozone depletion potential	eq. kg CFC 11	2.58E-06	8.57E-07	4.80E-07	3.92E-06	1.05E-06	4.91E-09	4.91E-09	1.05E-07	3.35E+01	3.78E-08	-1.14E-06
Soil and water acidification potential	eq. mol H <sup>+</sup>	4.32E-01	1.69E+02	9.90E-02	1.69E+02	1.85E-02	2.67E-03	2.67E-03	1.85E-03	2.28E-02	1.05E-03	-1.28E-01
Eutrophication potential - freshwater	eq. kg P	2.85E-02	2.36E-04	1.64E-02	4.52E-02	3.06E-04	4.56E-04	4.56E-04	3.06E-05	1.85E-05	3.61E-05	-1.38E-02
Eutrophication potential - seawater	eq. kg N	6.66E-02	8.21E-03	1.50E-02	8.99E-02	5.57E-03	3.86E-04	3.86E-04	5.57E-04	7.76E-02	3.62E-04	-2.81E-02
Eutrophication potential - terrestrial	eq. mol N	1.36E+00	9.01E-02	1.23E-01	1.58E+00	6.08E-02	3.26E-03	3.26E-03	6.08E-03	1.47E-01	3.94E-03	-3.07E-01
Potential for photochemical ozone synthesis	eq. kg NMVOC	3.35E-01	2.51E-02	3.52E-02	3.95E-01	1.86E-02	9.12E-04	9.12E-04	1.86E-03	3.20E-02	1.14E-03	-1.62E-01
Potential for depletion of abiotic resources - non-fossil resources	eq. kg Sb	7.96E-04	1.23E-05	4.35E-05	8.52E-04	1.61E-05	1.17E-06	1.17E-06	1.61E-06	6.20E-07	4.21E-07	-6.17E-04
Abiotic depletion potential - fossil fuels	MJ	6.25E+02	5.49E+01	1.76E+02	8.55E+02	6.75E+01	4.07E+00	4.07E+00	6.75E+00	2.60E+00	2.87E+00	-2.65E+02
Water deprivation potential	eq. m <sup>3</sup>	3.01E+01	2.43E-01	3.21E+00	3.36E+01	3.12E-01	8.42E-02	8.42E-02	3.12E-02	6.10E-02	1.67E-02	-4.36E+00

*Table 5 Life cycle assessment (LCA) results for specific product Marc-Ok EI60 2900x2950– additional impacts indicators (DU: 1 m<sup>2</sup>)*

Indicator	Unit	A1-A3	A4-A5	C1-C4	D
Particulate matter	disease incidence	INA	INA	INA	INA
Potential human exposure efficiency relative to U235	eg. kBq U235	INA	INA	INA	INA
Potential comparative toxic unit for ecosystems	CTUe	INA	INA	INA	INA
Potential comparative toxic unit for humans (cancer effects)	CTUh	INA	INA	INA	INA
Potential comparative toxic unit for humans (non-cancer effects)	CTUh	INA	INA	INA	INA
Potential soil quality index	dimensionless	INA	INA	INA	INA



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*Table 6 Life cycle assessment (LCA) results for specific product Marc-Ok EI60 2900x2950- the resource use (DU: 1 m<sup>2</sup>)*

Indicator	Unit	A1	A2	A3	A1-A3	A4	A5	C1	C2	C3	C4	D
Consumption of renewable primary energy - excluding renewable primary energy sources used as raw materials	MJ	1.10E+02	7.38E-01	1.09E+01	1.22E+02	9.69E-01	3.02E-01	3.02E-01	9.69E-02	4.77E-02	5.04E-02	-2.23E+01
Consumption of renewable primary energy resources used as raw materials	MJ	1.17E+02	0.00E+00	0.00E+00	1.17E+02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Total consumption of renewable primary energy resources	MJ	2.65E+02	7.38E-01	1.10E+01	2.76E+02	9.69E-01	3.02E-01	3.02E-01	9.69E-02	4.77E-02	5.04E-02	-2.23E+01
Consumption of non-renewable primary energy - excluding renewable primary energy sources used as raw materials	MJ	4.43E+02	5.49E+01	1.47E+02	6.45E+02	6.75E+01	4.08E+00	4.08E+00	6.75E+00	-1.26E+02	3.11E+00	-2.55E+02
Consumption of non-renewable primary energy resources used as raw materials	MJ	7.14E+00	0.00E+00	0.00E+00	7.14E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.29E+02	0.00E+00	0.00E+00
Total consumption of non-renewable primary energy resources	MJ	8.30E+02	5.49E+01	1.79E+02	1.06E+03	6.75E+01	4.08E+00	4.08E+00	6.75E+00	2.60E+00	3.11E+00	-2.55E+02
Consumption of secondary materials	kg	1.87E+01	1.92E-02	1.62E-02	1.87E+01	2.26E-02	3.72E-04	3.72E-04	2.26E-03	1.17E-03	0.00E+00	-4.29E+00
Consumption of renew. secondary fuels	MJ	3.65E+00	1.86E-04	7.98E-05	3.65E+00	2.49E-04	2.07E-06	2.07E-06	2.49E-05	1.60E-05	0.00E+00	-5.70E-03
Consumption of non-renewable secondary fuels	MJ	0.00E+00	0.00E+00	1.18E-01	1.18E-01	0.00E+00	3.29E-03	3.29E-03	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Net consumption of freshwater	m <sup>3</sup>	2.96E-01	6.49E-03	1.08E-01	4.10E-01	8.50E-03	1.11E-03	1.11E-03	8.50E-04	2.30E-03	4.48E-04	-2.32E-01

*Table 7 Life cycle assessment (LCA) results for specific product – waste categories (DU: 1 m<sup>2</sup>)*

Indicator	Unit	A1	A2	A3	A1-A3	A4	A5	C1	C2	C3	C4	D
Hazardous waste	kg	4.28E-01	6.31E-02	1.56E-02	5.06E-01	7,58E-02	4,21E-05	4,21E-05	7,58E-03	1,87E-07	4,52E-06	-3,26E-03
Non-hazardous waste	kg	4.08E+00	1.03E+00	9.16E-02	5.20E+00	1,35E+00	2,19E-03	2,19E-03	1,35E-01	4,88E-01	1,18E+01	-4,95E+00
Radioactive waste	kg	2,84E-03	3,77E-06	1,84E-04	3,03E-03	5,04E-06	3,05E-06	3,05E-06	5,04E-07	1,39E-05	1,75E-05	-5,50E-04
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for recycling	kg	1,63E+00	8,96E-04	9,43E-04	1,63E+00	2,09E-04	4,21E-06	4,21E-06	2,09E-05	1,74E-05	0,00E+00	0,00E+00
Materials for energy recovery	kg	4,41E-01	1,38E-06	3,78E-03	4,45E-01	1,69E-06	3,68E-08	3,68E-08	1,69E-07	2,16E-07	0,00E+00	0,00E+00
Exported Energy	MJ	6,16E-01	8,42E-03	4,54E-01	1,08E+00	0,00E+00	1,21E-02	1,21E-02	0,00E+00	2,65E+00	0,00E+00	0,00E+00

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**Table 8 Life cycle assessment (LCA) results for specific product Marc-Ok EI120 2960x2750– environmental impacts (DU: 1 m<sup>2</sup>)**

Indicator	Unit	A1	A2	A3	A1-A3	A4	A5	C1	C2	C3	C4	D
Global Warming Potential	eq. kg CO <sub>2</sub>	5.58E+01	4.37E+00	1.39E+01	7.40E+01	4.49E+00	2.36E-01	2.36E-01	4.49E-01	2.69E+00	1.24E-01	-3.17E+01
Greenhouse potential - fossil	eq. kg CO <sub>2</sub>	7.32E+01	4.35E+00	1.39E+01	9.14E+01	4.47E+00	2.36E-01	2.36E-01	4.47E-01	2.69E+00	1.22E-01	-3.18E+01
Greenhouse potential - biogenic	eq. kg CO <sub>2</sub>	-1.75E+01	1.30E-02	2.74E-01	-1.72E+01	1.53E-02	6.90E-03	6.90E-03	1.53E-03	5.61E-04	1.23E-03	1.18E-01
Global warming potential - land use and land use change	eq. kg CO <sub>2</sub>	1.25E-01	1.92E-03	3.31E-03	1.30E-01	1.76E-03	8.28E-05	8.28E-05	1.76E-04	4.25E-04	1.24E-04	-2.00E-03
Stratospheric ozone depletion potential	eq. kg CFC 11	3.22E-06	9.86E-07	5.04E-07	4.71E-06	1.03E-06	4.83E-09	4.83E-09	1.03E-07	3.29E+01	3.72E-08	-1.12E-06
Soil and water acidification potential	eq. mol H <sup>+</sup>	4.80E-01	1.96E+02	1.04E-01	1.97E+02	1.82E-02	2.62E-03	2.62E-03	1.82E-03	2.24E-02	1.03E-03	-1.26E-01
Eutrophication potential - freshwater	eq. kg P	3.29E-02	2.72E-04	1.73E-02	5.04E-02	3.01E-04	4.48E-04	4.48E-04	3.01E-05	1.82E-05	3.55E-05	-1.36E-02
Eutrophication potential - seawater	eq. kg N	7.89E-02	9.49E-03	1.58E-02	1.04E-01	5.48E-03	3.79E-04	3.79E-04	5.48E-04	7.63E-02	3.56E-04	-2.76E-02
Eutrophication potential - terrestrial	eq. mol N	1.50E+00	1.04E-01	1.29E-01	1.73E+00	5.98E-02	3.21E-03	3.21E-03	5.98E-03	1.44E-01	3.87E-03	-3.01E-01
Potential for photochemical ozone synthesis	eq. kg NMVOC	3.96E-01	2.90E-02	3.69E-02	4.62E-01	1.83E-02	8.97E-04	8.97E-04	1.83E-03	3.15E-02	1.12E-03	-1.59E-01
Potential for depletion of abiotic resources - non-fossil resources	eq. kg Sb	8.47E-04	1.41E-05	4.57E-05	9.07E-04	1.59E-05	1.15E-06	1.15E-06	1.59E-06	6.10E-07	4.14E-07	-6.07E-04
Abiotic depletion potential - fossil fuels	MJ	7.40E+02	6.32E+01	1.84E+02	9.88E+02	6.64E+01	4.00E+00	4.00E+00	6.64E+00	2.55E+00	2.82E+00	-2.61E+02
Water deprivation potential	eq. m <sup>3</sup>	3.73E+01	2.79E-01	3.37E+00	4.10E+01	3.07E-01	8.28E-02	8.28E-02	3.07E-02	6.00E-02	1.64E-02	-4.28E+00

**Table 9 Life cycle assessment (LCA) results for specific product Marc-Ok EI120 2960x2750 – additional impacts indicators (DU: 1 m<sup>2</sup>)**

Indicator	Unit	A1-A3	A4-A5	C1-C4	D
Particulate matter	disease incidence	INA	INA	INA	INA
Potential human exposure efficiency relative to U235	eg. kBq U235	INA	INA	INA	INA
Potential comparative toxic unit for ecosystems	CTUe	INA	INA	INA	INA
Potential comparative toxic unit for humans (cancer effects)	CTUh	INA	INA	INA	INA
Potential comparative toxic unit for humans (non-cancer effects)	CTUh	INA	INA	INA	INA
Potential soil quality index	dimensionless	INA	INA	INA	INA

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*Table 10 Life cycle assessment (LCA) results for specific product Marc-Ok EI120 2960x2750- the resource use (DU: 1 m<sup>2</sup>)*

Indicator	Unit	A1	A2	A3	A1-A3	A4	A5	C1	C2	C3	C4	D
Consumption of renewable primary energy - excluding renewable primary energy sources used as raw materials	MJ	1.70E+02	8.49E-01	1.14E+01	1.82E+02	9.52E-01	2.97E-01	2.97E-01	9.52E-02	4.69E-02	4.96E-02	-2.19E+01
Consumption of renewable primary energy resources used as raw materials	MJ	1.87E+02	0.00E+00	0.00E+00	1.87E+02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Total consumption of renewable primary energy resources	MJ	3.87E+02	8.49E-01	1.15E+01	4.00E+02	9.52E-01	2.97E-01	2.97E-01	9.52E-02	4.69E-02	4.96E-02	-2.19E+01
Consumption of non-renewable primary energy - excluding renewable primary energy sources used as raw materials	MJ	6.08E+02	6.32E+01	1.54E+02	8.25E+02	6.64E+01	4.01E+00	4.01E+00	6.64E+00	-1.24E+02	3.05E+00	-2.50E+02
Consumption of non-renewable primary energy resources used as raw materials	MJ	1.17E+01	0.00E+00	0.00E+00	1.17E+01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.27E+02	0.00E+00	0.00E+00
Total consumption of non-renewable primary energy resources	MJ	9.46E+02	6.32E+01	1.88E+02	1.20E+03	6.64E+01	4.01E+00	4.01E+00	6.64E+00	2.56E+00	3.05E+00	-2.50E+02
Consumption of secondary materials	kg	2.25E+01	2.21E-02	1.70E-02	2.25E+01	2.23E-02	3.66E-04	3.66E-04	2.23E-03	1.15E-03	0.00E+00	-4.22E+00
Consumption of renew. secondary fuels	MJ	6.02E+00	2.14E-04	8.38E-05	6.02E+00	2.45E-04	2.04E-06	2.04E-06	2.45E-05	1.57E-05	0.00E+00	-5.61E-03
Consumption of non-renewable secondary fuels	MJ	0.00E+00	0.00E+00	1.24E-01	1.24E-01	0.00E+00	3.24E-03	3.24E-03	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Net consumption of freshwater	m <sup>3</sup>	4.28E-01	7.47E-03	1.13E-01	5.49E-01	8.35E-03	1.09E-03	1.09E-03	8.35E-04	2.26E-03	4.41E-04	-2.28E-01

*Table 11 Life cycle assessment (LCA) results for specific product Marc-Ok EI120 2960x2750- waste categories (DU: 1 m<sup>2</sup>)*

Indicator	Unit	A1	A2	A3	A1-A3	A4	A5	C1	C2	C3	C4	D
Hazardous waste	kg	7.85E-01	7.27E-02	1.64E-02	8.74E-01	7.45E-02	4.14E-05	4.14E-05	7.45E-03	1.83E-07	4.45E-06	-3.21E-03
Non-hazardous waste	kg	6.12E+00	1.19E+00	9.62E-02	7.40E+00	1.32E+00	2.15E-03	2.15E-03	1.32E-01	4.80E-01	1.16E+01	-4.87E+00
Radioactive waste	kg	2.94E-04	4.33E-06	1.93E-04	4.92E-04	4.96E-06	3.00E-06	3.00E-06	4.96E-07	1.36E-05	1.72E-05	-5.40E-04
Components for re-use	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Materials for recycling	kg	1.94E+00	1.04E-03	9.90E-04	1.94E+00	2.06E-04	4.14E-06	4.14E-06	2.06E-05	1.71E-05	0.00E+00	0.00E+00
Materials for energy recovery	kg	5.27E-01	1.58E-06	3.97E-03	5.31E-01	1.66E-06	3.62E-08	3.62E-08	1.66E-07	2.13E-07	0.00E+00	0.00E+00
Exported Energy	MJ	8.86E-01	9.80E-03	4.77E-01	1.37E+00	0.00E+00	1.19E-02	1.19E-02	0.00E+00	2.60E+00	0.00E+00	0.00E+00

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### Verification

The process of verification of this EPD is in accordance with ISO 14025 and ISO 21930. After verification, this EPD is valid for a 5-year-period. EPD does not have to be recalculated after 5 years, if the underlying data have not changed significantly.

The basis for LCA analysis was EN 15804 and ITB PCR A	
Independent verification corresponding to ISO 14025 (sub clause 8.1.3.)	
<input checked="" type="checkbox"/> external	<input type="checkbox"/> internal
External verification of EPD: Halina Prejzner, PhD. Eng. LCI audit and verification: Michał Chwedaczuk, M.Sc. Eng. LCA, LCI audit and input data verification: Michał Piasecki, PhD., D.Sc., eng.	

*Note 1: The declaration owner has the sole ownership, liability, and responsibility for the information provided and contained in EPD. Declarations of construction products may not be comparable if they do not comply with EN 15804+A2. For further information about comparability, see EN 15804+A2 and ISO 14025.*

*Note 2: ITB is a public Research Organization and Notified Body (EC Reg. no 1488) to the European Commission and to other Member States of the European Union designated for the tasks concerning the assessment of building products' performance. ITB acts as the independent, third-party verification organization (see ISO 17025/17065/17029). ITB-EPD program is recognized and registered member of The European Platform - Association of EPD program operators and ITB-EPD declarations are registered and stored in the international ECO-PORTAL.*

### Normative references

- ITB PCR A General Product Category Rules for Construction Products
- EN 16034:2014-11 Pedestrian doorsets, industrial, commercial, garage doors and openable windows – Product standard, performance characteristics - Fire resistance and/or smoke control characteristics.
- PN-EN 1090-1+A1:2012 - Wykonanie konstrukcji stalowych i aluminiowych -- Część 1: Zasady oceny zgodności elementów konstrukcyjnych
- ISO 14025:2006, Environmental labels and declarations – Type III environmental declarations – Principles and procedures
- ISO 21930:2017 Sustainability in buildings and civil engineering works – Core rules for environmental product declarations of construction products and services
- ISO 14044:2006 Environmental management – Life cycle assessment – Requirements and guidelines
- ISO 15686-1:2011 Buildings and constructed assets – Service life planning – Part 1: General principles and framework
- ISO 15686-8:2008 Buildings and constructed assets – Service life planning – Part 8: Reference service life and service-life estimation
- EN 15804:2012+A2:2019 Sustainability of construction works – Environmental product declarations – Core rules for the product category of construction products
- ISO 14067:2018 Greenhouse gases — Carbon footprint of products — Requirements and guidelines for quantification
- PN-EN 15942:2012 Sustainability of construction works – Environmental product declarations – Communication format business-to-business
- ISO 20915:2018 Life cycle inventory calculation methodology for steel products
- KOBIZE Wskaźniki emisyjności CO<sub>2</sub>, SO<sub>2</sub>, NO<sub>x</sub>, CO i pyłu całkowitego dla energii elektrycznej. December 2023
- World Steel Association 2017 Life Cycle inventory methodology report for steel products

LCA, LCI, data verification  
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# CERTIFICATE No 719/2024 of TYPE III ENVIRONMENTAL DECLARATION

Products:

Fire resistant rolling shutter type Marc-Ok

Manufacturer:

**MAŁKOWSKI - MARTECH S.A.**

Leśna 57, 62-035 Czołowo, Poland

confirms the correctness of the data included in the development of  
Type III Environmental Declaration and accordance with the requirements of the standard

**EN 15804+A2**

Sustainability of construction works.

Environmental product declarations.

Core rules for the product category of construction products.

This certificate, issued on 6<sup>th</sup> December 2024 is valid for 5 years  
or until amendment of mentioned Environmental Declaration

Head of the Thermal Physics, Acoustics  
and Environment Department

*Agnieszka Winkler-Skalna*  
Agnieszka Winkler-Skalna, PhD



Deputy Director  
for Research and Innovation

*Krzysztof Kuczyński*  
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Warsaw, December 2024